

### Product Description:

Flexible 2-Comp. Adhesive filler, virtually odourless. Exceptionally hard-wearing, even in thin layers. Withstands aggressive environments and moisture.

### Range of Applications:

Gluing, filling and repair of concrete, stonework, wood, steel, ceramics etc., for example, repairing cracks, filling minor irregularities, attaching mouldings, installation of floor-drains, filling of holes and cracks in sheet-metal, repairing stone and ceramic items.

*Can be laid in thicker layers without the risk of shrinkage or cracks. Also works for vehicles on eg sheet metal, fiberglass etc.*

### Technical Data:

Potlife: 20 min. at +20°C

Curing time

at +20°C: Allow approx. 12 hours before the filler is exposed to lighter traffic. After the filler has cured for 24 hours, it should be sanded to give optimum adhesion to the next layer. The filler achieves full strength after 5-7 days.  
NOTE! Lowest temperature for optimum curing +5°C.

Shore D-value: 67

Dry content: 100%

Fire hazard: No fire hazard

Shelf life: 2 years

### Colours:

Comp. A = black paste

Comp. B = white paste

### Preparation:

The concrete must be dry and free from dirt, oil etc. The cement skin must be removed, for example, by sanding, sand-blasting or acid-washing. When filling previously-painted surfaces, the surface must be sanded and all loose paint removed.

Other surfaces must be dry and free from grease, oil and dirt. Highly-porous materials should be primed with Hagemans Primer EP.

### Directions for Use:

Mixing

proportions: Comp. A 1 part by volume.

Comp. B 1 part by volume

Mixing:

Equal parts by volume are mixed carefully until an even, grey colour is achieved.

Small amounts of up to approx. 1 kg can be mixed by hand with a rectangular mixing paddle. Larger amounts should be mixed electrically or using pneumatic mixing machines e.g. a low-speed drilling machine with suitable mixing blades. A splash guard is recommended.

### Application:

Apply with steel or rubber putty knife. After approx. 3 hours curing, it may be smoothed with a suitable tool which has been moistened with water. After this time, our other epoxy products may also be applied.

Clean tools with Cellulosaförtunning (cellulose thinner) or other thinners.

### Packs:

Article number:

39270 0.6 lit.

39272 6 lit.

