

## Diccodur Primer

### APIBŪDINIMAS

A two-component polyurethane primer to fulfill high durability demands.

### SAVYBĖS IR PASKIRTIS

- Forms an even and tight film, which protects the surface from resin and knot bleeding. The color of the surface remains even and flawless
- Retards fiber swelling of wood. In addition to this, excellent hiding power and filling properties ensure the esthetic look of the final surface
- Easy to sand, thus also ensuring adhesion of the topcoat. The primer can be overcoated both with water and solvent-borne products
- Recommended for exterior wooden windows, doors and exterior quality wooden and fiber board surfaces
- Also recommended for interior furniture, chairs, doors and wooden and fibre board surfaces

### TECHNINIAI DUOMENYS

Sausojo likučio tūrio dalis (proc.) 44±2%

Sausojo likučio masės dalis (proc.) 64±2%

Tankis 1.4 kg/litre (white)

Maišymo santykis  
Paint 100 parts by volume Diccodur Primer  
Hardener 20 parts by volume Diccodur Hardener

Mišinio tinkamumo trukmė (esant +23 °C temperatūrai) 6 hours

Rekomenduojamas dangos storis ir teorinė išeiga

Recommended spreading amounts (unthinned)		Theoretical coverage
wet	dry	
110–130 g/m <sup>2</sup>	35–40 µm	11–13 m <sup>2</sup> /l

Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated..

Džiūvimo trukmė

110–130 g/m <sup>2</sup>	+20°C	+50°C
Touch dry, after	1–2h	½–1h
Dry to sand, after	3–6h	1–3h

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

Spalva

White.

# Diccodur Primer

## NAUDOJIMO INSTRUKCIJA

- Paviršiaus paruošimas** Clean surfaces from dirt, dust and loose material. Assure that surface is free from mold and blue stain. Remove dust, loose particles and other impurities from the surface.
- Wood surfaces must be sanded with sandpaper P150–320. Sanding prior to the next application with sandpaper P240–400. All sanding dust must be removed.
- Rekomenduojama viršutinio sluoksnio danga** Dicco Flex 30, Novipur 100.
- Dicco Flex 30 for exterior use and Novipur 100 for interior use.
- Dengimo sąlygos** The surface to be treated has to be clean and dry. The moisture content of wood has to be below 20%. During application and drying temperature of the air, substrate and the product must be over +18°C and relative humidity of the air below 70%. Good ventilation is required to ensure optimal result. Product can be dried with or without oven.
- Komponentų maišymas** First stir base and hardener separately. The correct proportions of base and hardener must be mixed thoroughly before use. Use power mixer for mixing. Insufficient mixing or incorrect mixing ratio will result in uneven drying of the surface and weaken the properties of the coating.
- Let the mixture stabilize 15 min–½ hour and check the viscosity.
- Dengimas** For airless spraying, the product is thinned approximately 5–20% to the viscosity 25–50s (DIN4). Recommended nozzle tip is 0.011"–0.015" and pressure 80–140 bar. Spray angle shall be chosen according to the shape of the object.
- For air-assisted airless spraying, the product is thinned approximately 5–20% to the viscosity 25–50s (DIN4). Recommended nozzle tip is 0.011"–0.015" and pressure 40–120 bar. Atomising air pressure should be about 1–3 bar. Spray angle shall be chosen according to the shape of the object.
- For conventional spraying, the product is thinned approximately 10–20% to the viscosity 20–25s (DIN4). Recommended nozzle tip is 1.4–1.8 mm and pressure 2–3 bar.
- For curtain coating, the product is thinned approximately 5–10% to the viscosity 40–60s (DIN4). Avoid too high pumping pressure and flowing speed.
- Skiedikliai** Thinner 1048, Thinner 1062
- Įrangos valymas** Thinner 1062 or 1048.
- LOJ** The Volatile Organic Compounds amount is 500 g/litre of paint.
- VOC content of the paint mixture (thinned 20% by volume) is 550 g/l.
- SAUGOS IR SVEIKATOS APSAUGOS ŽENKLINIMAS** Nenaudoti, jeigu neperskaityti ar nesuprasti visi saugos įspėjimai. Smulkesnė informacija apie pavojingą poveikį ir apsaugą nuo jo pateikta saugos duomenų lapuose. Saugos duomenų lapą galima gauti paprašius.

### Tik pramoniniam naudojimui

Pateikta informacija nėra išsami ir galutinė. Ši informacija paremta laboratoriniais bandymais ir praktine patirtimi. Gaminų kokybę užtikrina ISO 9001 ir ISO 14001 standartų reikalavimus atitinkanti kokybės vadybos sistema. Negalėdami kontroliuoti sąlygų, kuriomis gaminiai naudojami, taip pat veiksnų, turinčių įtakos jų naudojimui, neatsakome už patirtą žalą juos naudojant ne pagal instrukcijas ar paskirtį. Pasilieka teise keisti pateiktą informaciją be išankstinio pranešimo.

Gaminys skirtas naudoti tik profesionaliai, jį gali naudoti tik specialistai, žinantys, kaip tinkamai jį naudoti, ir turintys jo naudojimo patirties. Aukščiau pateikta informacija yra patariamąjio pobūdžio. Tiek, kiek leidžia galiojantys įstatymai, mes neprisiimame atsakomybės už sąlygas, kuriomis gaminys yra naudojamas, ir už tai, kaip ir koku tikslu jis yra naudojamas.

Jei ketinate naudoti gaminį kitu tikslu nei čia rekomenduojama ir neturite mūsų raštiško patvirtinimo, kad jis tinkamas taip naudoti, prisiimate visą atsakomybę už galimas pasekmes.