# **Capacryl PU-Matt**

Noble matt for inside



	Product Description
Field of Application	For professional intermediate and finishing coats on primed wood components as well as on primed metal and rigid PVC. Applicable in interior areas. Note: Matt surfaces are sensitive to scratching and abrasion. On surfaces subject to higher surfaces exposed to higher loads and components frequently touched by hands, e.g. in public buildings, Capacryl PU-Satin / PU-Gloss should preferably be used.
Material Properties	Elegant and easy application Non-blocking Diffusion-capable Resistant to normal household cleaners Suitable for children toys according to DIN EN 71-3
Material Base / Vehicle	Polyurethane-acrylic dispersion/emulsion
Packaging/Package Size	White: 750 ml, 2,5 litres ColorExpress: 700 ml, 2,4 litres
Colours	White
	Can be tinted via ColorExpress stations (Capamix) in many special tints of Caparol 3D-System plus collection and in many colours of other collections.
	On intensively or dark tinted Capacryl PU-Matt coatings in the interiors a slight temporary abrasion of pigments may appear.
	When applying colours with low opacity, like Red, Orange or Yellow, it is advisable to apply one priming coat using the matching colour shade of our Priming System. Priming System colours are available via the ColorExpress tinting technique for Capacryl PU-Matt.
	Colour Resistance according to BFS Data Sheet No. 26: Binder: Class A
Olara Laval	Pigmentation: Group 1 to 3 depending on the colour
Gloss Level	Matt
Storage	Keep in a cool, but frost-free place.
Technical Data	Density: Approx. 1.3 g/cm <sup>3</sup>





### **TECHNICAL INFORMATION NO. 963**

Suitability according to Technical Information No. 606 Definition of Application Areas

Interior 1	Interior 2	Interior 3	Exterior 1	Exterior 2	
+	+	+	-	-	
(–) inapplicable / ( $\bigcirc$ ) of limited suitability / (+) suitable					

## **Application**

Suitable Substrates	Primed wood component parts, primed metals and unplastizised/rigid PVC. The substrate must be clean, sound/stable, dry and free from substances that may prevent good adhesion.				
Method of Application	Capacryl PU-Matt can be applied by brush, roller or spraying equipment. Stir well before use.				
	Manual application on large surfaces: Apply with a textured, short pile polyamide (nylon) roller and treat immediately with a fine-porous foam roller or Orelmix brush.				
	For a fast application and an even surface treatment the tool sizes should be adjusted to the surface area. Guidelines for Spray Application:				
		Ø Nozzle	Spray Gun Pressure	Air Pressure	Dilution
	Airless	0.008 – 0.011 inch	200 bar	-	-
	Airmix/Aircoat	0.011 – 0.013 inch	120 bar	2-3 bar	_
	Low Pressure	1.8 – 2.2 mm	-	approx. 0.5 bar	max. 15 %
	High Pressure	2.0 – 2.5 mm	-	2 – 3 bar	max. 15 %

#### Surface Coating System

Substrate		Substrate Preparation	Driming Cost		Finishing Coat
Wood	interior	sanding / cleaning	Capacryl Holz- IsoGrund <sup>1)</sup>		Capacryl PU-Matt <sup>3)</sup>
Iron, steel	interior	derusting / cleaning	Capalac AllGrund		
Zinc		BFS Data Sheet No. 5	Capacryl Haftprimer	Capacryl PU-Vorlack <sup>2)</sup>	
Aluminium / copper		BFS Data Sheet No. 6			
Rigid PVC	Intorior	BFS Data Sheet No. 22	Capacryl Haftprimer		
Sound existing paint coatings	interior	sanding	Capacryl Haftprimer	-	

\* Apply two intermediate coats on dimensionally stable wood component parts according to BFS Data Sheet No. 18.

Always apply Capacryl Holz-IsoGrund on wood containing water-soluble, discolouring substances (2 x on knots).

The intermediate coat should match the finishing coat in shade. Via ColorExpress an optimised shade is automatically mixed for red, yellow or orange tints with poor covering power to achieve a higher opacity of the finishing coat. This may cause a slightly different shade. Tints with poor opacity (e.g. yellow/red/orange pigmented) may require an additional coat.<u>Note:</u> Adhesion must be tested in advance for powder coatings, coil

l ints with poor opacity (e.g. yellow/red/orange pigmented) may require an additional coat.<u>Note:</u> Adhesion must be tested in advance for powder coatings, coil coatings and other critical substrates by a trial application.

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Consumption	Approx. 100 – 120 ml/m <sup>2</sup> per coat. Consumption is a guide value and may vary, depending on substrate requirements. The exact consumption is best established by a trial coating (test area) on site.					
Application Conditions	<b>Lower Temperature Limit for Application and Drying:</b> Min. 8 °C for product, substrate and ambient air. Relative humidity must not exceed 70 %.					
Drying/Drying Time	At 20 °C and 65% relative humidity	dust dry	recoatable (by brush)	completely dry		
	after hours	1–2	10–12	48		
	Lower temperatures and	higher humidity extend the	e drying time.			
Tool Cleaning	Clean tool after use with water and wetting agent. It is recommended the wearing of nitrile gloves					
	Advice	_				
Special Risks (Hazard Note) / Safety Advice (Status as at Date of Publication)	If medical advice is needed, have product container or label at hand. Contains 1,2-benzisothiazol-3(2H)-one, reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2- methyl-2H-isothiazol-3-one (3:1). May produce an allergic reaction. Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist. Keep out of reach of children. For spraying work, use combination filter A2/P2 and protective goggles. Use dust filter P2 for grinding work. Ensure thorough ventilation during application and drying. Avoid eating, drinking and smoking while using the paint. In case of contact with eyes or skin, rinse immediately with plenty of water. Do not allow to enter drains, waterways or soil. Clean tools immediately after use with soap and water.					
Disposal	Materials and all related packaging must be disposed of in a safe way in accordance with the full requirements of the local authorities. Particular attention should be made to removing wastage from site in compliance with standard construction site procedures. In Germany: Only completely emptied containers should be given for recycling. Dispose containers with residues of liquid product via waste collection point accepting old paints and enamels. Dispose dried/hardened product residues as construction site/demolition/municipal or domestic waste.					
EU limit value for the VOC content	of this product (category A/d): max. 130 g/l (2010). This product contains max. 130 g/l VOC.					
Giscode	BSW30					
Substances of Content - Declaration	Polyacrylic resin, polyurethane / polyacrylic resin, titanium dioxide, silicates, water, glycols, glycol ethers, ester alcohol, additives, preservatives.					
Customer Service Centre	Tel.: +49 6154 71-71710 Fax: +49 6154 71-71711 e-mail: kundenservicecen International Distribution:	nter@caparol.de Please see www.caparol.	com			

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All suggestions and application instructions herein are based on our latest technical experience. Due to the wide variety of individual project conditions, we cannot be held responsible for their content. These instructions do not release the purchaser/ applicator from his responsibility to determine the suitability of the product in consideration of the project characteristics. These instructions are to be considered void when a new edition is released. Our general conditions of sale and delivery in their latest edition apply. This document is a translation of our German Technical Information No.963 · Capacryl PU-Matt · Issued: May 2019